



A 5 minute treatment in the Relax Far Infrared Sauna should convince you that the Relax FIR Sauna is the Real Thing.

We recommend 20 minute treatments in the Relax Sauna, and encourage you to find a place where you can experience a complete sweat in the Relax Sauna.

It takes about 8 minutes to start sweating. In 15 minutes you are dripping, and in 20 minutes you have had a complete sweat.

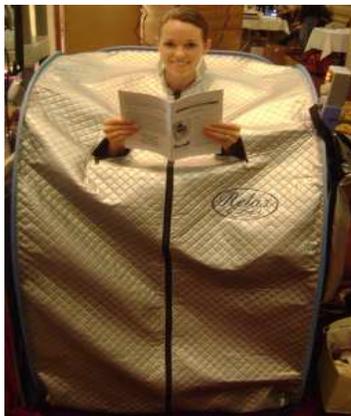
Far infrared Light is the light that is in harmony with the energy that we as human beings emit. It is warming, soft, relaxing & extremely therapeutic. It is the photosynthesis light from the sun.

“I cannot believe how good it feels in 30 seconds”

This was the comment of 2 well-known authors , one an MD, the other a PHD.

Many use the Relax Sauna in conjunction with other detox treatments. The incredible effects of those programs can definitely be enhanced by also using the Relax Sauna.

You can feel & see the difference between the Relax Sauna generator, and all other FIR Light emitters. The Relax Sauna FIR Radiators are akin to very powerful motors, and produce 100% FIR Energy.



2 radiators -1500 watts generate 100%
- FIR light 4-14 microns



20 of these patented
semi-conductor chips are
in each of the 2 radiators.



Lie Down Sauna

Sky Eye 800 Watt
Radiator



Some of the reasons why Consumers & Health Professionals prefer the Relax Sauna to other Far Infrared Saunas:

Highest Quality Sauna - More professional than even the wooden saunas - 100% Far Infrared Light

1. The Relax Sauna is the only Professional Model Portable Sauna. Our customers want the highest quality FIR Saunas.
2. The Sister product (Sky Eye Radiator) uses 1 of the Relax Sauna FIR radiators, and is listed with FDA as medical device.
3. You will not find a more pure source of Far Infrared Light. The semi-conductor chip only allows 4-14 microns FIR Energy.
4. The Relax Sauna is 5-10 times more powerful than the less expensive primitive saunas made in china, and in 1/2 the time.

Portability - easy to set up - easy to travel - comes with own chair - fits in carrying bag or even a suitcase

5. They love the portability of the Relax Sauna, and it only takes 4 minutes to set up, and 2 minutes to tear down.
6. They have space for it in their home or office. The footprint is only a 2 feet, 8 inches square, and less than 4 feet tall.
7. Completely Portable with its own carrying case. Weighs just 18 lbs. The tent Folds easily, AND compactly.
8. Easy to take care of and clean . Turn the Sauna on after use, for 5 minutes, and it kills all bacteria. Costs 12 cents an hour.

You have the Choice to Not have your head in the Sauna, or if you like you can put your head in the sauna.

8. They love the fact that you have the option to keep your head out of the sauna so you can breathe, and not get a hot head.
9. For those who want to put their head inside, it is very easy to simply duck your head, and be totally inside the sauna.

The reflecting silver tent - acts ike a mirror so every part of your body is within 1 foot of an FIR Energy Source

10. Every part of your body is in front of a source of Far Infrared Light Energy, as the reflecting tent is ricocheting the light.
11. If you sit in a 2-person wooden sauna by yourself, in order to absorb Far Infrared Light, you must sit in front of the panels.

Scientific Documentation & Research. The Relax Sauna company has validation of quality & effectiveness.

13. The RELAX SAUNA is MADE IN TAIWAN, known for making Quality Merchandise. They've been In business for over 35 yrs.
14. The RELAX Sauna radiators only generate a FIR very warm healing light. The skin does NOT get hot.
15. We say that the Relax Sauna is Medical Device Quality at an affordable Price. \$1195 sugg retail / Internet special: \$1020.

Relax FIR Sauna - Heavy Metal Report

Relax FIR Sauna Detoxification Report on Heavy Metals in the Urine

Testimony:

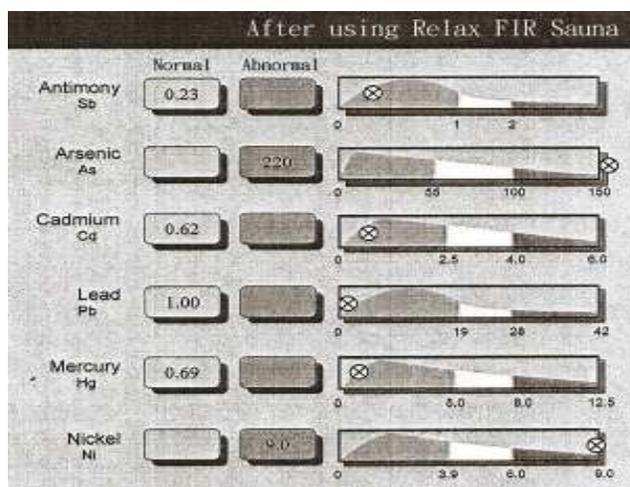
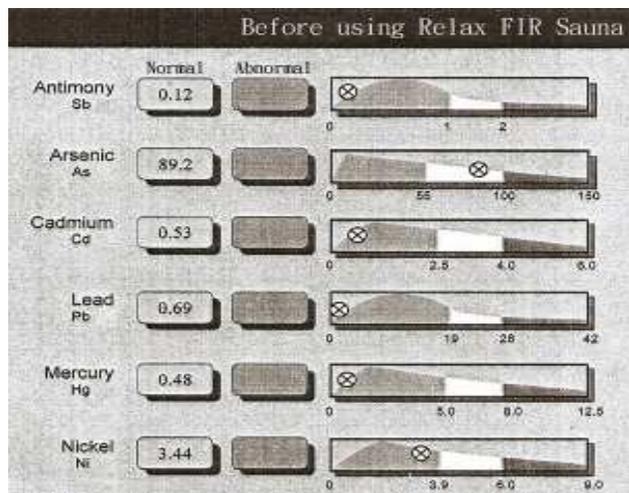
Karen Russell, a Los Angeles health consultant, who accumulated high levels of heavy metals, mercury and lead, had tried DMSA treatment, supplements and foot detoxify treatments in the past 3 years but still had trouble detoxifying heavy metals. Karen attended the ACAM (American College of Advancement in Medicine) conference in Phoenix, Arizona in November, 2007, and met Dr Doris J Rapp, who recommended she talk to Phil Wilson about the Relax FIR Sauna. Karen then purchased the Relax Lie Down Sauna at the show, and used her sauna everyday for about 1 hour each day. Within one month, her blood reports showed that her mercury and lead levels were normal for the first time in 2 ½ years. Furthermore, within a few months of daily use, her skin texture changed dramatically, her cellulite decreased over 65-70%, and her BMI decreased from 38% to 20%.

Laboratory Report:

ChungCheng Co. in Taiwan shared Karen's case with a local M.D., who is an authority on heavy metal detoxification therapy. The medical doctor clearly pointed out that heavy metals have two chemical bonds that stick to fat tissue, thus making heavy metals almost impossible to remove from the human body. Standard heavy metal detoxification treatments, such as **Meso-DMSA**, **DMPS**, **D-Penicillamine**, **CaNa2EDTA**, and **BAL (Dimercaprol)** therapy insert chelating drugs into the body. Those treatments can be painful, expensive and can also cause side effects. He was therefore open-minded for an alternative heavy metal detoxification procedure.

The Relax Sauna is a Great Detoxification Tool:

To confirm Karen's results, an electrical engineer patient participated in this experiment. Urine samples were collected before and after using the Relax FIR Sauna. When analyzing the urine samples, laboratory data showed that Triple amounts of Arsenic and Nickel had been removed from his body and detected in the urine (Arsenic: Before- 89.2 ug/g-creatinine; after- 220 ug/g-creatinine). Body fluids and the blood delivered those separated heavy metals to the kidney for metabolizing, creating urine and removing those heavy metals from his body. (See Before & After Urine Test charts below.)



The Relax Far Infrared Sauna definitely helps the body to eliminate heavy metals:

For the best detoxifying results, accurate energy wavelength (4-14 um enhance cells resonance) and well-built energy intensity (1400 watts of power to enhance circulation) are both required. When both of these requirements are met, heavy metals can be released. This is similar to the shaking off of a crab which has clamped itself to your hand. Normally, this is difficult to have both Purity and Intensity. (Planck's law says this is impossible.) Because of the patented semi-conductor chip, The Relax Sauna Company was able to achieve this. (Planck's law implies as you increase intensity, you lose purity.)

Relax FIR Sauna produces only Far Infrared Light between 4 and 14 microns (Purity), giving you the same warm feeling you have when you look at the sun, close your eyes, and feel wonderful warmth in your body. All of the light energy that causes your skin to feel very hot when you are in the sun (ultra violet light and near infrared light) is filtered out by the Relax Far Infrared Sauna's unique patented semi-conductor chips. Therefore, your body receives ONLY the Healing Far Infrared Light. You are not distracted by having to resist any near infrared light.

Deep Tissue Far Infrared Heat Therapy Lamp

Relief is on the way...

- * **Drug Free**
- * **Non-Surgical**
- * **Pain Free**
- * **Fast Acting**



Upright application for lower back injury



Horizontal application for lower back injury



Knee injury



(FIR-8810)

Far Infrared Heat Therapy is the most advanced approach for most sports related injuries with no drugs, non-surgical and fast acting pain free relief in as little as 10 minutes per application.

- Effective for clinical uses such as ; localized pain treatments in physiotherapy, massage therapy, acupuncture therapy, chiropractic treatment and sports therapy.
- Reduces pain and improves range of motion without the use of drugs.
- 10 15 minutes application of Far Infrared Heat Therapy Lamp increases blood flow and reduces swelling to injured areas thus improving mobility.
- Clinically proven for faster healing result on lower back strain, slipped discs, arthritis conditions and other joint, torn ligament, strained muscle, circulatory and inflammatory conditions.
- There is no discomfort during treatment, simply a deep far infrared heat that penetrates through affected area of injury.
- Upon application the decrease in inflammation is remarkably fast.
- Powerful enough to use while wearing clothes without reducing healing benefits.

Words from people who experienced using the FIR-8810

I injured my right hand wrist during workouts that I could hardly lift a glass of water. A 10 minutes application of FIR 800 twice a day resulted to miraculously fast acting result that put me back on my regular workouts schedule in a week.

Drew Kraus / Atlanta, GA

I had a painful lower back injury from lifting a big heavy water melon from a grocery store. The FIR8810 Deep Tissue Far Infrared Heat Therapy dramatically helped my lower back pain. After just a couple of treatments, my back pain was reduced to the point where I can finally shop and walk again around the store for bigger and heavy water melon. The result is amazingly remarkable.

Donna Andres / Cerritos, CA

TIP: Continuous use of the FIR-8810 Deep Tissue far Infrared Heat Therapy Lamp for up to 7 days gives you the optimum results.



Relax Far Infrared Sauna

The Only Professional Model Portable FIR Sauna ! "The Relax Sauna is the Best Sauna there is!" / j.g.



Authorized Relax Sauna Reseller:



Do not confuse the Relax Sauna with the primitive technologies of other portable saunas that use only pieces of cloth glued on to hot plates as panels, & sometimes using non-FIR heaters.

Many who have wooden saunas buy the Relax Sauna as an upgrade, because our healing light generator is more advanced than what is used in the wood saunas & we have no warmup time.

Some Emails & Letters on the Relax Sauna

Testimonial # 10: Feeling Bright and Clear - So Easy to Sweat ! - received Dec. 2010

I'm absolutely loving the sauna. I've incorporated it into my morning meditation practice, and it helps me feel so bright and clear. I never would have dreamed it was so easy to just sweat my prayers every morning in my living room. Thank you. / T.B. / Ariz

Testimonial # 4: lymes's disease - cellulite reduction - sweating for 1st time, etc. -- March, 2010

I bought the Relax Lie Down Sauna by recommendation of a physician. I have suffered for 5 years from lyme disease and heavy metal toxicity. No matter what support I gave my body my health never improved. Little did I know that sweating was the key to open the door to better health. My body was so overburdened by toxins and heavy metals that I have not broke a sweat since becoming ill. I ordered the Relax Sauna one day and it arrived the very next day. I was like a child on christmas morning! I had it ready to go in 5 minutes, I kid you not. It took a couple of days for my body to begin sweating and after that, only two weeks later I am feeling and seeing things happen that I find amazing in such a short time. I sleep, my mind and body is for the first time in a constant relaxed state. The lyme disease had left my nervous system in overdrive and I cannot believe how calm and relaxed I am now. I never had cellulite, ever, until my body became overburdened with toxins. It just seemed to come out of nowhere. Since using the Relax Sauna it is simply disappearing, like melting away!!! It is all quite amazing in such a short time! This by far is the most precious & the smartest investment I have ever made. I thank you with my whole heart Phillip for such an amazing piece of the puzzle to get my health & life back. I am so excited for what lies ahead! / Sincerely, K.G. / Ohio

Testimonial # 17: I love the Relax Sauna - Losing Weight Already ! -- rec. April 23, 2011 --

.In 7 days, I lost 4 pounds. I am sleeping better. I feel I am detoxing, as I am kind of tired, in a good way. The Pain around by liver that I have had for a while, is almost gone. I use the Relax Sauna 15 minutes every morning, and 20 minutes before I go to bed. I really Love the Relax Sauna. I think I have 2 friends who want them now. / D.S. / Texas

Testimonial # 8: Constant Hiccups, fatigue & headaches gone ! Oxygen saturation up ! - Nov 2010

I purchased a relax sauna from you about 3 weeks ago. Prior to using the sauna, I used to suffer from constant hick-ups, hours of yawning, fatigue, and headaches. I used to have to go in frequently to my doctor to measure my oxygen saturation levels and do oxygen therapy throughout the week. Three days before I started using the sauna, I had just gotten my latest test - only 67% oxygen saturation. I started to use it 15 minutes daily. I just went to see my doctor (3 weeks since my last visit-longest ever) and my levels of oxygen saturation read at 100%. I have not had any headaches, fatigue, yawning, or hick-ups. I feel amazing. I would really like to get this booklet to read. Thank you / C.G. / New York

Testimonial # 16: Fibromyalgia pain gone, flexibility for Back Pain sufferer, and Feeling Good !

Bonus conclusion After much research: Relax Sauna ONLY Quality Sauna. / received 4/23/11

I bought your Fir Relax Sauna at the Universal Light Expo in Oct 2010 and it has been a Godsend for me. I suffer from fibromyalgia and this sauna has helped me beyond measure. I have been a police officer for many years and this sauna has also helped lower my stress level after a day on the road. You have no idea how great I feel after 1/2 hour in this sauna. Since I am so relaxed when I come out of the sauna my sleep at night is better than it has been in years. It amazes me the amount of sweat that pours from the body from a truly "deep" sweat. This sauna just doesn't touch the surface, but goes deep and you can feel it.

I did much research on different saunas and this one is by far the "only" quality sauna I found. I am at the Expo in October every year and last year the only thing I cared about coming home with was this sauna. Nothing else at the show compared !!!

My nephew has had numerous back surgeries due to injuries he sustained in Iraq and the Gulf war. He could not bend to touch his toes and when he was over one day sat in my sauna. He was amazed on how good he felt after he got out, and teared up when he could actually bend over and touch his toes. Unfortunately, the VA will not approve a sauna for him (even though it is listed as a medical device) so he and his wife will have to save some to hopefully buy one for him.

So he gets over to my house when he can to use mine. So we BOTH thank you !!!! Please feel free to use my name, etc. for your website if you need to. And again...me and my body (and my nepphew's body) THANK YOU !!!!!!!!!!!!!!! / M.P. / Ohio